



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2565-203
Job Sheet 168068



Part No: D2565-203

Job Qty: 4 ea

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/13/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: Great Slave Helicopters Ltd (CGREA01)

Accounting Office, 6285 Airport Way Kelowna, BC, V1V 1S1 Canada ph:(403) 286-2040 fx:(250) 765-0077.

Note: DWG REV E IPP: D 01.06.04 Added Powder Coat, Removed Polish, and Added Inspection Levels 3 & 21 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/11/17	0.00	0.00	Start up container		MCC
100	Brake NC	4 pcs		11/11/17	1.37	0.20	Brake NC 3		MCC
110	Small Fab	4 pcs		11/11/17	0.00	0.72	Small Fab		MCC
120	QC	4 pcs		11/11/17	0.00	0.00	QC5		MCC
130	Powdercoat	4 pcs		11/13/17	0.00	0.13	Powdercoat2		DR 17/11/17
140	QC	4 pcs		11/13/17	0.00	0.00	QC3		38
150	Packaging	4 pcs		11/13/17	0.00	0.00	Packaging3		38
160	QC21-SA	4 Ea		11/13/17	0.00	0.00	QC21		17/11/2008

Part Op 100 - Punch as per Dwg D2565 using DT 8313

Descriptions: 110 - Drill hole as per Dwg D2565 (one end only)

130 - START TIME: 2:30 FINISH TIME: 3:00 - OUT: 400° M B80H.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304TR0.750W.049	7	141	0	0

Part Specifications

Specifications could not be found.

Plex 11/10/17 12:32 PM dart.lacelle.linda

DART
AEROSPACE
S009714

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CANADA

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Strut

PART NO: D2565-203
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/14/17

Job No: 168068